



PRODUCT DATA SHEET PRO-CURE ACCELERATOR X-98: 73014 or X-138: 73015

Features & Uses

PRO-CURE Accelerators may be used to decrease dry and cure times in AWLGRIP® and AWLCRAFT® 2000 Topcoats. **Do not use in primers.**

Specification Data

Type: Accelerator additive
Packaging: 2 ounce bottles/12 per case

VOC: 73014 - 888 g/lit or 7.4 lbs/gallon
73015 - 951 g/lit or 7.9 lbs/gallon

Product Components, Reducers, Additives, and Auxiliary Components

PRO-CURE X-98 and PRO-CURE X-138 are additives used in AWLGRIP® and AWLCRAFT® 2000 Topcoats.

Application Equipment

This product is an additive component. See instructions for the primary product application.

Surface Preparation

This product is an additive component. See instructions for the primary product application.

Mixing & Reduction

PRO-CURE X-98 (73014) 1/2 liquid ounce per 2 gallons of mixed topcoat color base and converter. This is the maximum amount; lesser quantities may be sufficient. This is equivalent to 3 capfuls if measured using the screw top cap.
PRO-CURE X-138 (73015) 1 liquid ounce per 2 gallons of mixed topcoat color base and converter. This is the maximum amount; lesser quantities may be sufficient. This is equivalent to 6 capfuls if measured using the screw top cap.
Induction Time after Mixing: N/A

Application Instructions

PRO-CURE X-98 should only be used in spray applications.
PRO-CURE X-138 may be used in both spray and brush applications. Recoatability: AWLGRIP® Topcoats with a full add of PRO-CURE X-98 may be recoated or taped in 4 to 6 hours at 77°F, 50% R.H. AWLGRIP® Topcoats with a full add of PRO-CURE X-138 may be recoated or taped in 6 to 8 hours at 77°F, 50% R.H.
Do not apply paint materials to surfaces warmer than 105°F or colder than 55°F. Do not attempt to cure products at temperatures below 55°F.

Spray Application*

DRY TIME: The amount of time required before the applied coating can be masked and taped.

APPLICATION LIFE: The amount of time required for the initial application viscosity to double.

NOTE: Accelerators are not recommended above 85°F. PRO-CURE® X-98 should not be used above 75°F.
Do not exceed recommended accelerator levels as this could impair performance.

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TEMP. (F)	REDUCER	PRO-CURE ACCELERATOR	DRY TIME (HRS.)	APPLICATION LIFE (HRS.)
100	T0005 T0002	NONE	18-20	6-8
90	T0001	X-138/ X98	3-4/1-2	2-3/1-2
80	T0003	X-138/ X98	4-5/2-3	4-5/1-2
70	T0003	X-138/ X98	11-12/4-5	6-7/2-3
60	T0001	X-138/ X98	12+/6-7	6-7/3-4

X-138: 1 liquid ounce per 2 gallons of catalyzed topcoat before adding reducer.

X-98: 1/2 liquid ounce per 2 gallons of catalyzed topcoat before adding reducer.

* The chart is for AWLGRIP® Topcoats mixed for spray application. Results for AWLCRAFT® 2000 will be similar. AWLGRIP® Topcoats mixed for brush/roll applications will have dry times of 10-20% longer. Application life will be the same to 10% shorter.

The information in this Product Data Sheet is not intended to be exhaustive. Any person using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk and, to the extent permitted by law, we can accept no responsibility for the performance of the product or for any loss or damage arising out of such use. The information contained in this Product Data Sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

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